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Admitted in NY only ** Admitted in TX only

November 13, 2002

Commissioner for Patents Washington, D.C. 20231

Re:

U.S. Patent Application No.: 10/070565

Title: DEVICE FOR PRODUCING CASTINGS IN WHICH THE WALL OF THE DEVICE MOVES

INTO THE MOLD Filed: March 7, 2002

Inventors: Christian Boehnke Our Reference No.: HHI-039US

Dear Sir:

I enclose herewith for filing in the above-identified application the following:

Second Preliminary Amendment (2 pages); and 1.

2. Return receipt postcard.

Certificate of First Class Mailing (37 CFR 1.8(a))

I hereby certify that this correspondence is deposited with the United States Postal Service as first class mail in an envelope addressed to: Commissioner for Patents, Washington, DC 20231

Please charge any necessary fees to our Deposit Account No. 12-0080. The undersigned requests any extensions of time necessary to respond. A duplicate of this sheet is enclosed.

Çixilio A. DeConti, J Registration No. 31,503

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28 State Street Boston, MA 02109 (617) 227-7400

Respectfully submitted,

Gialio A. DeConti

Attorney for Applicant



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the

application of: BOEHNKE, Christian

Serial No.: 10/070565

Filed: March 7, 2002

International Filing Date: June 30, 2001

For: DEVICE FOR PRODUCING CASTINGS IN WHICH THE WALL OF THE DEVICE MOVES

INTO THE MOLD

Attorney Docket No.: HHI-039US

Commissioner for Patents Washington, D.C. 20231

Group Art Unit: 1722

Examiner:

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November 13, 2002

Date of Signature and of Mail Deposit

By:

Giulio A. DeConti,

Reg. No. 31,503

Attorney for Applicant

SECOND PRELIMINARY AMENDMENT

Dear Sir:

Preliminary to examination of the above-referenced patent application, please amend the application as follows:

In the Specification:

Page 1, line 2, after the title, please insert the following new paragraph:

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